

# PLANETARY *Inline Gear Reducers*

## PRF 082 1-Stage Specifications

Frame Size	082							
Ratio	Unit	Note	3	4	5	8	9	10
Nominal Output Torque	[Nm]	*1	80	125	125	125	80	80
Maximum Output Torque	[Nm]	*2	135	200	200	190	145	145
Emergency Stop Torque	[Nm]	*3	200	210	210	210	200	200
Nominal Input Speed	[rpm]	*4	3000					
Maximum Input Speed	[rpm]	*5	6000					
No Load Running Torque	[Nm]	*6	0.35					
Maximum Radial Load	[N]	*7	990					
Maximum Axial Load	[N]	*8	1500					
Moment of Inertia ( $\leq \emptyset 14$ )	[kgcm <sup>2</sup> ]	--	0.57	0.41	0.35	0.31	0.30	0.30
Moment of Inertia ( $\leq \emptyset 19$ )	[kgcm <sup>2</sup> ]	--	1.04	0.87	0.82	0.77	0.77	0.76
Moment of Inertia ( $\leq \emptyset 28$ )	[kgcm <sup>2</sup> ]	--	3.13	2.96	2.91	2.86	2.86	2.85
Efficiency	[%]	*9	95					
Torsional Rigidity	[Nm/arc-min]	*10	6					
Maximum Torsional Backlash	[arc-min]	--	$\leq 8$					
Noise Level	dB [A]	*11	$\leq 60$					
Protection Class	--	--	IP54					
Ambient Temperature	[°C]	--	0-40					
Permitted Housing Temperature	[°C]	--	90					
Weight	[kg]	*12	2.5					

\*1 Continuous rating at 100% duty cycle, S1 operation, measured at 100rpm output and 30°C

\*2 Permitted for 30,000 output shaft revolutions. Note operation factor on page 469

\*3 The maximum torque allowed under a stress situation. Permitted 1,000 times during service life

\*4 The average input speed at nominal torque. Maintain housing temperature below permitted value

\*5 The maximum intermittent input speed

\*6 Torque at no load applied to the input shaft at nominal input speed

\*7 The maximum radial load that the gearbox can accept

\*8 The maximum axial load that the gearbox can accept

\*9 The efficiency at the nominal output torque ratings

\*10 This does not include lost motion

\*11 Contact Nidec Drive Technology for the testing conditions and environment

\*12 Weight may vary slightly between models

## PRF 082 2-Stage Specifications

Frame Size	082											
Ratio	Unit	Note	12	15	16	20	25	32	40	50	80	100
Nominal Output Torque	[Nm]	*1	80	80	125	125	125	125	125	120	120	80
Maximum Output Torque	[Nm]	*2	108	108	165	165	165	165	165	165	165	112
Emergency Stop Torque	[Nm]	*3	200	200	210	210	210	210	210	210	210	200
Nominal Input Speed	[rpm]	*4					3000					
Maximum Input Speed	[rpm]	*5					6000					
No Load Running Torque	[Nm]	*6					0.06					
Maximum Radial Load	[N]	*7					990					
Maximum Axial Load	[N]	*8					1500					
Moment of Inertia ( $\leq \varnothing 14$ )	[kgcm <sup>2</sup> ]	--	0.39	0.33	0.33	0.32	0.32	0.32	0.28	0.29	0.28	0.28
Moment of Inertia ( $\leq \varnothing 19$ )	[kgcm <sup>2</sup> ]	--	0.84	0.78	0.78	0.77	0.77	0.78	0.73	0.74	0.74	0.74
Moment of Inertia ( $\leq \varnothing 28$ )	[kgcm <sup>2</sup> ]	--	2.91	2.85	2.85	2.84	2.83	2.84	2.79	2.81	2.81	2.81
Efficiency	[%]	*9					90					
Torsional Rigidity	[Nm/arc-min]	*10					6					
Maximum Torsional Backlash	[arc-min]	--					$\leq 10$					
Noise Level	dB [A]	*11					$\leq 60$					
Protection Class	--	--					IP54					
Ambient Temperature	[°C]	--					0-40					
Permitted Housing Temperature	[°C]	--					90					
Weight	[kg]	*12					3.0					

\*1 Continuous rating at 100% duty cycle, S1 operation, measured at 100rpm output and 30°C

\*2 Permitted for 30,000 output shaft revolutions. Note operation factor on page 469

\*3 The maximum torque allowed under a stress situation. Permitted 1,000 times during service life

\*4 The average input speed at nominal torque. Maintain housing temperature below permitted value

\*5 The maximum intermittent input speed

\*6 Torque at no load applied to the input shaft at nominal input speed

\*7 The maximum radial load that the gearbox can accept

\*8 The maximum axial load that the gearbox can accept

\*9 The efficiency at the nominal output torque ratings

\*10 This does not include lost motion

\*11 Contact Nidec Drive Technology for the testing conditions and environment

\*12 Weight may vary slightly between models

VRSF

PRE

PRF

VRL

VRB

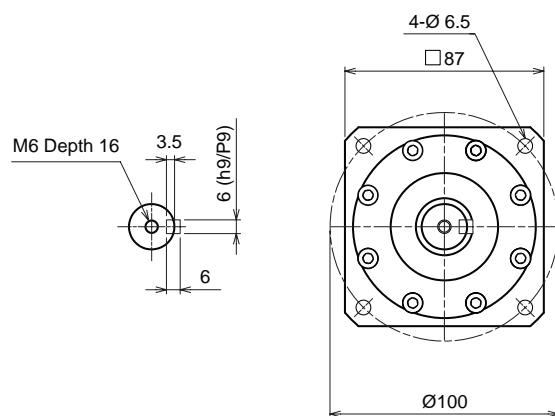
VRS

VRT

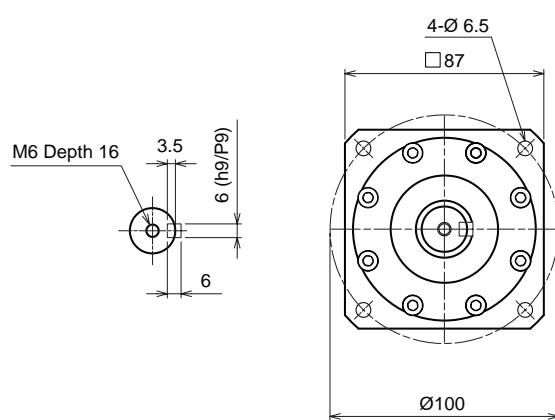
# PLANETARY Inline Gear Reducers

## PRF 082 1-Stage Dimensions

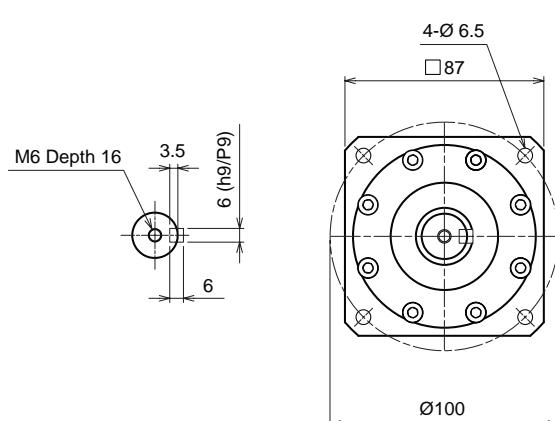
Input bore size  $\leq \varnothing 14\text{ mm}$



Input bore size  $\leq \varnothing 19\text{ mm}$



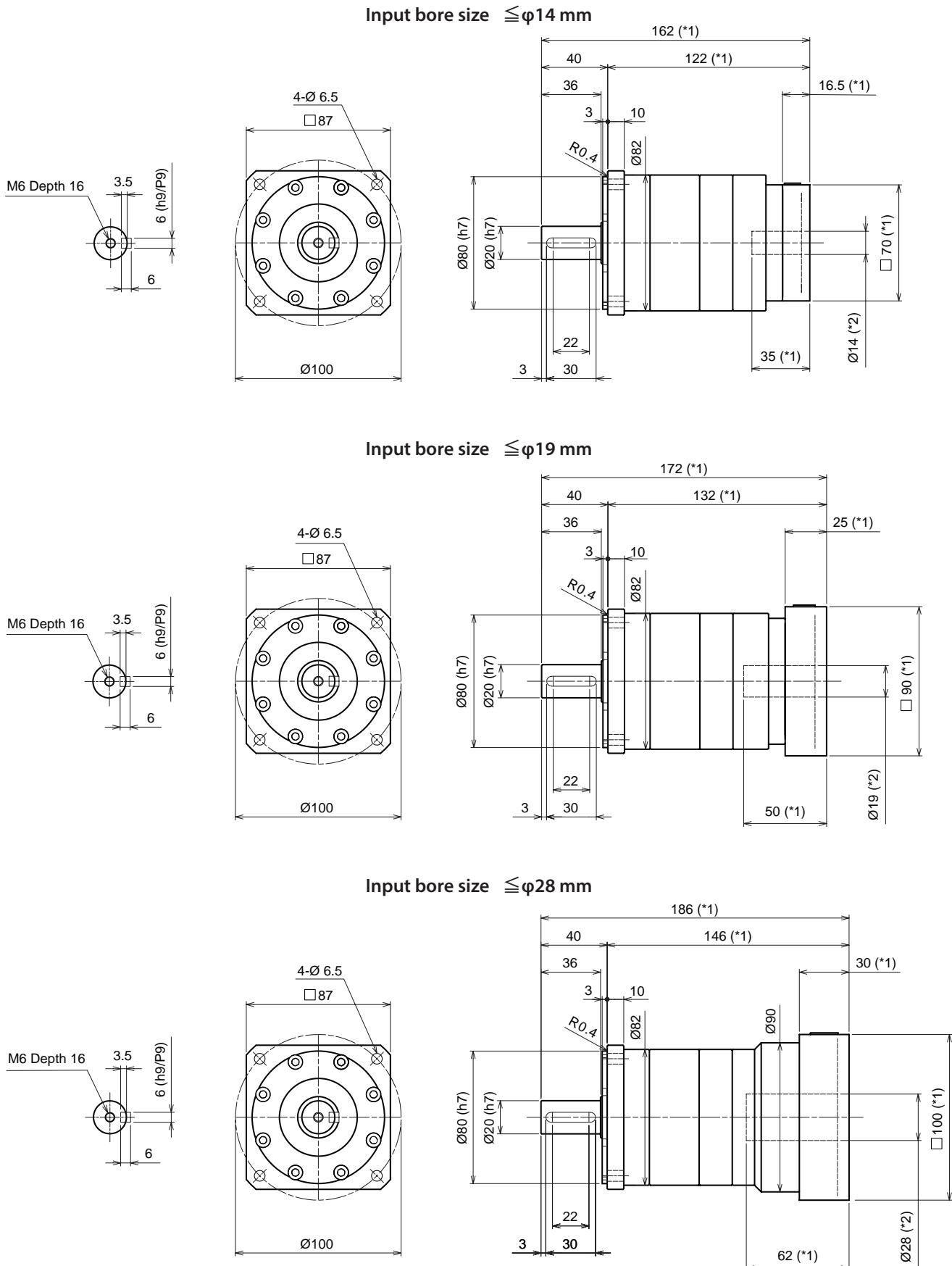
Input bore size  $\leq \varnothing 28\text{ mm}$



\*1 Length will vary depending on motor

\*2 Bushing will be inserted to adapt to motor shaft

## PRF 082 2-Stage Dimensions



\*1 Length will vary depending on motor

\*2 Bushing will be inserted to adapt to motor shaft